

* vie is at 45°
of the arms

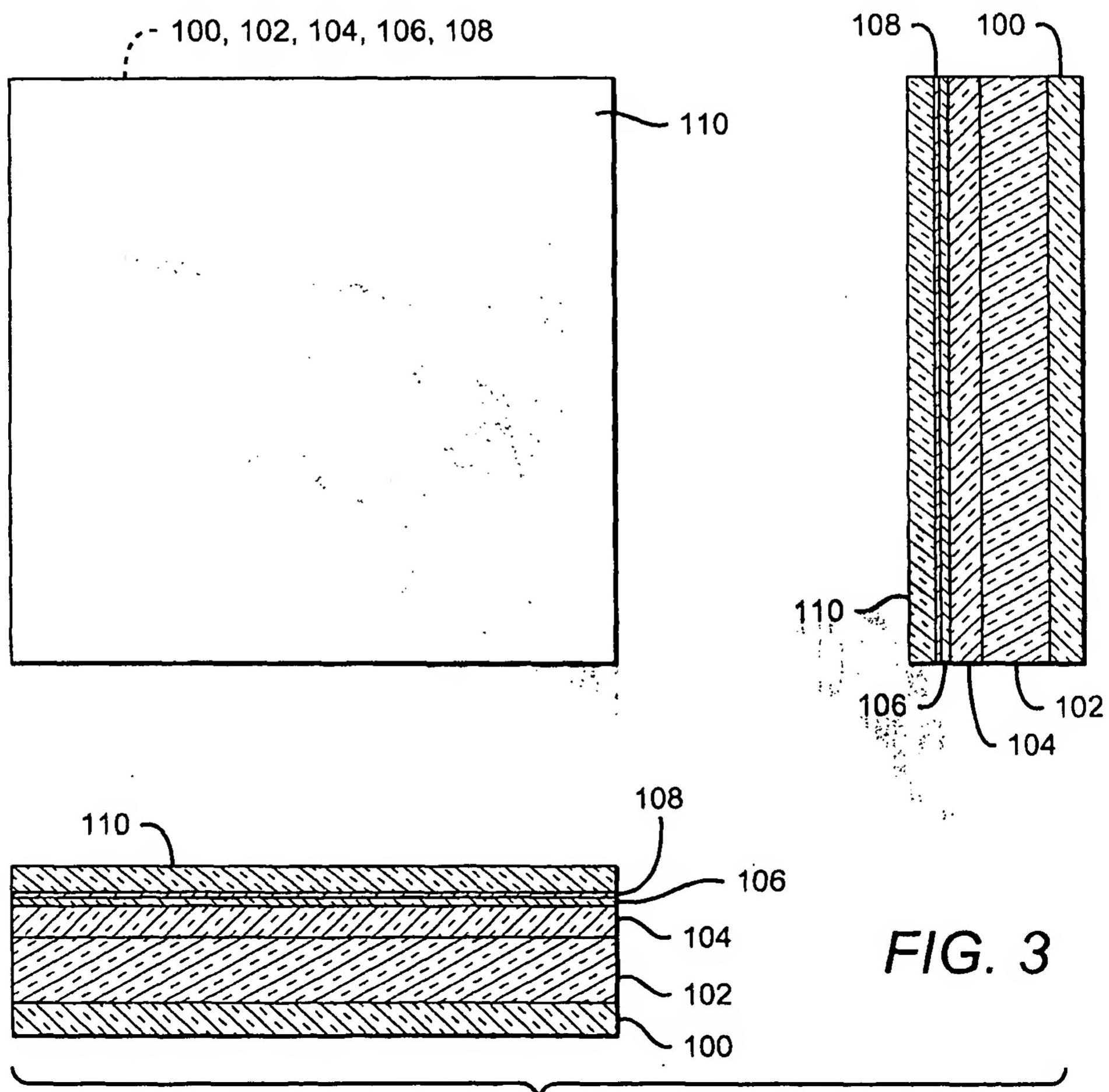


FIG. 3

* Figs. 3-12 are process steps

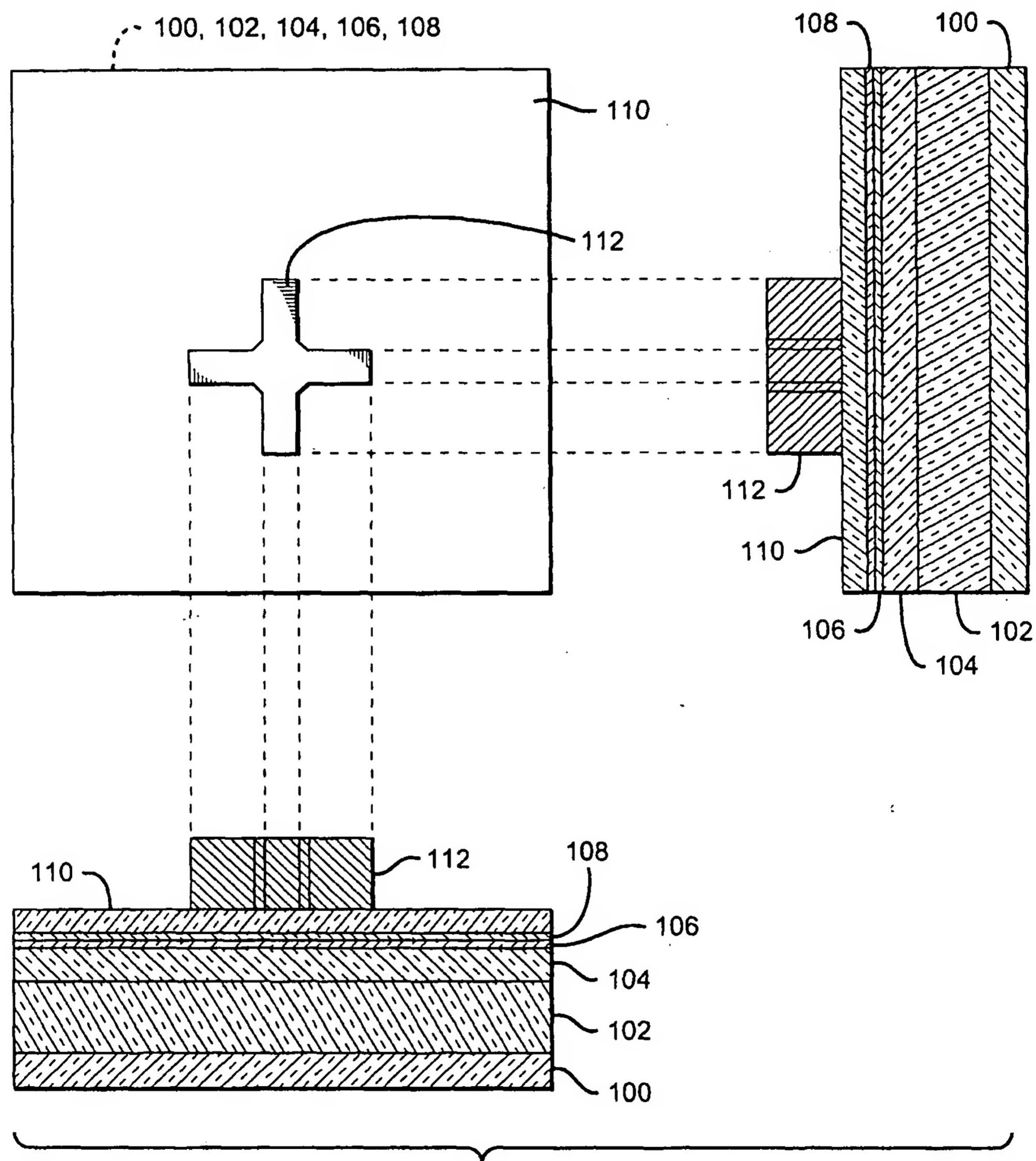
FIG. 4

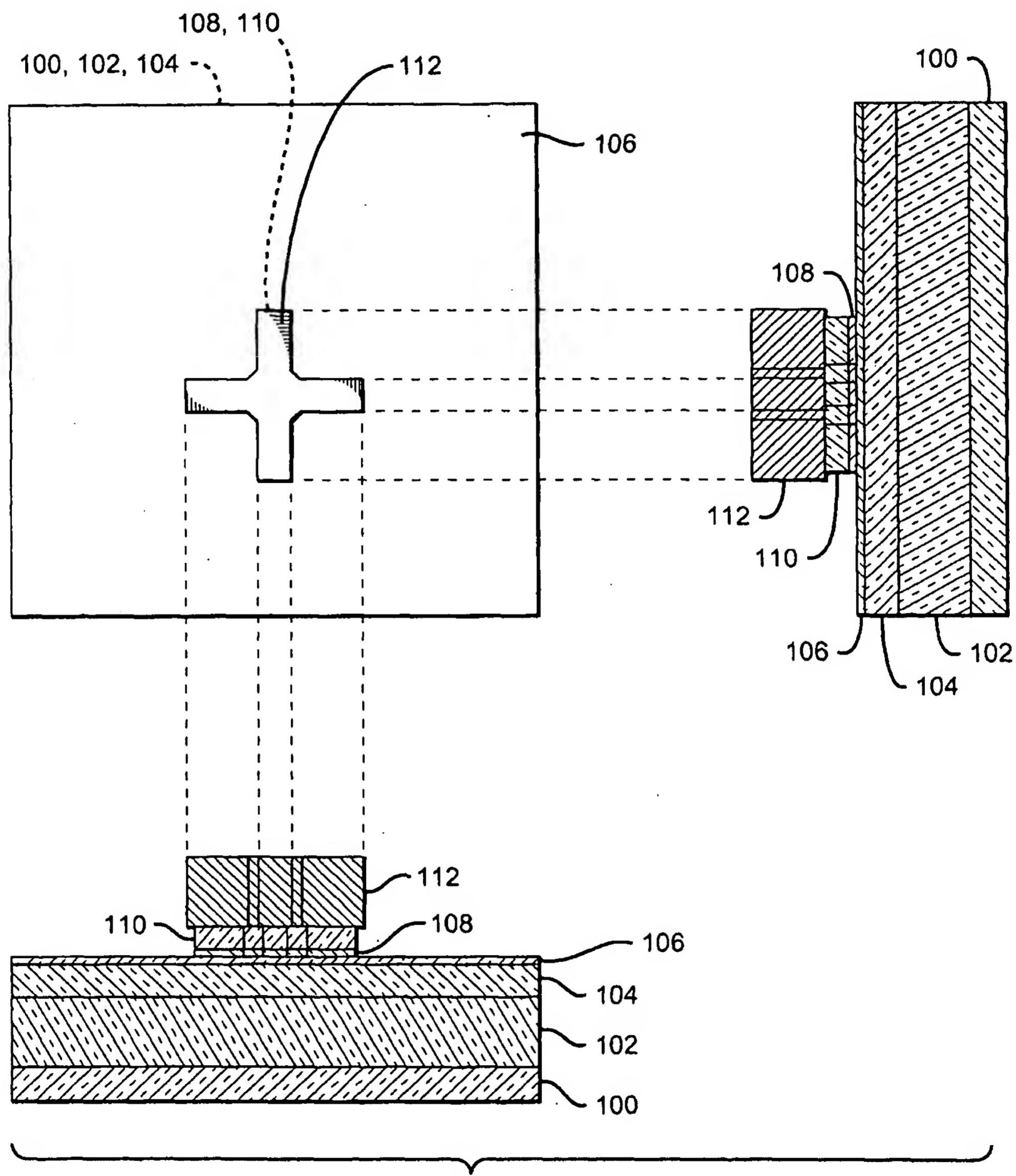
FIG. 5

FIG. 6

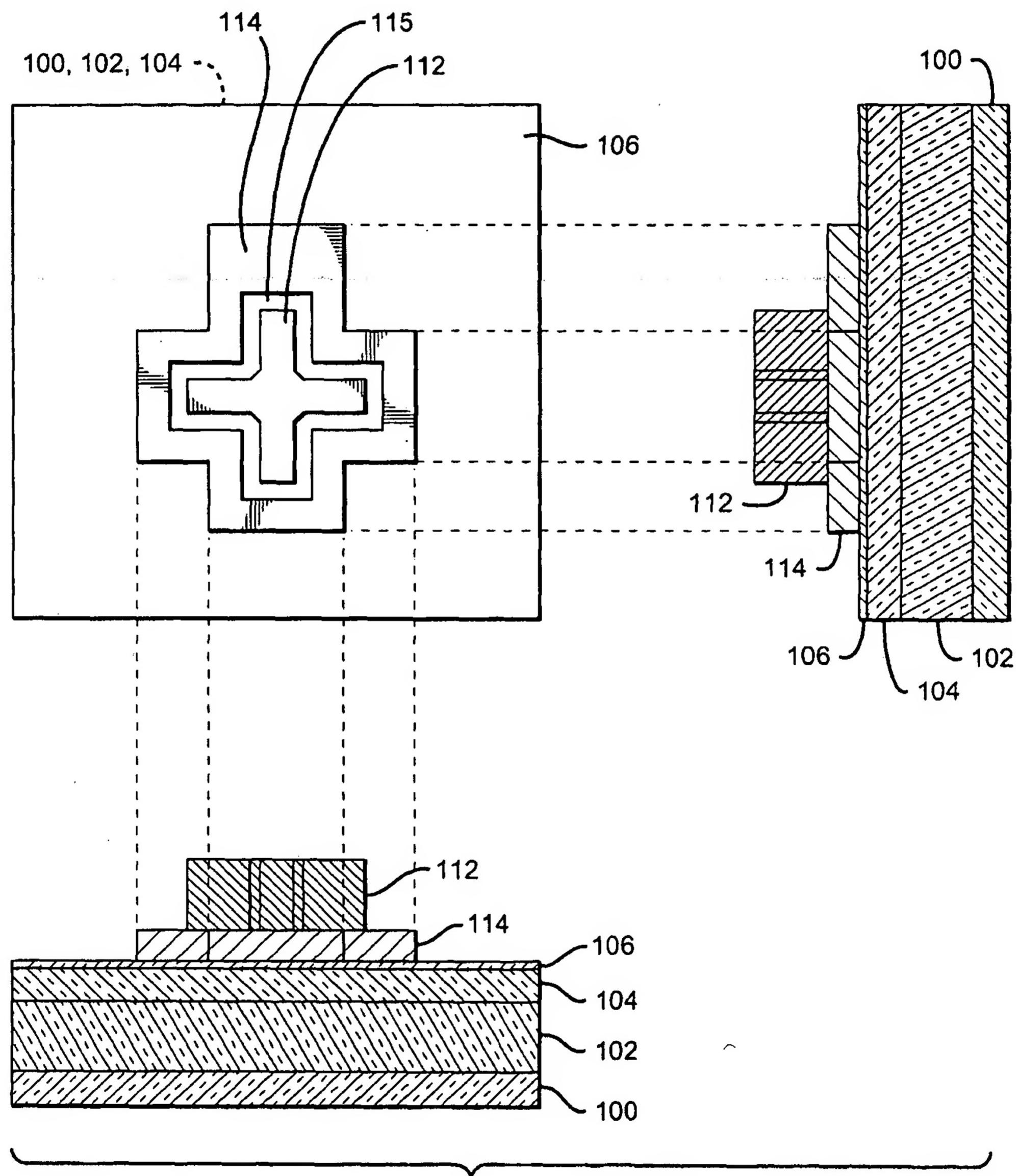


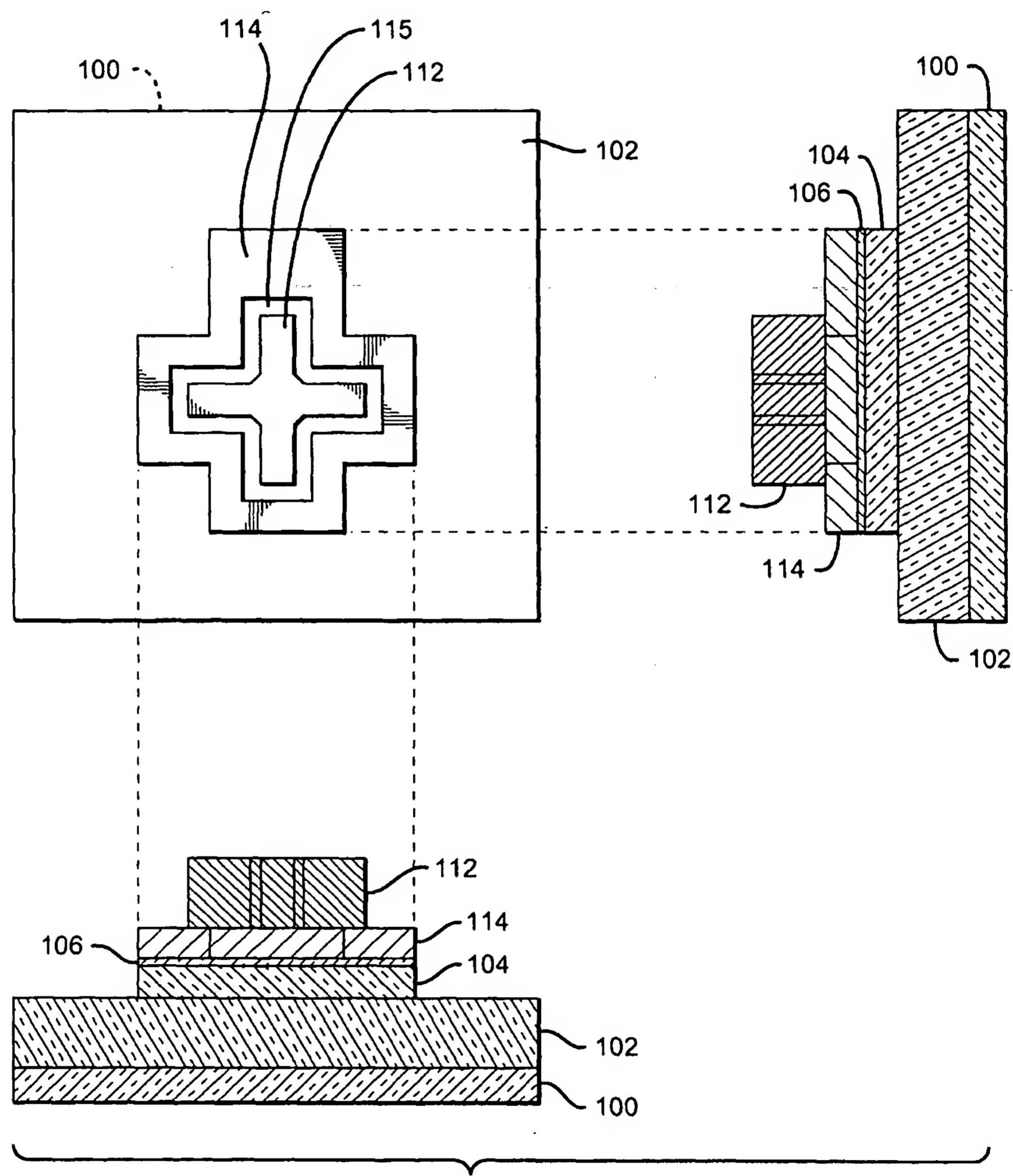
FIG. 7

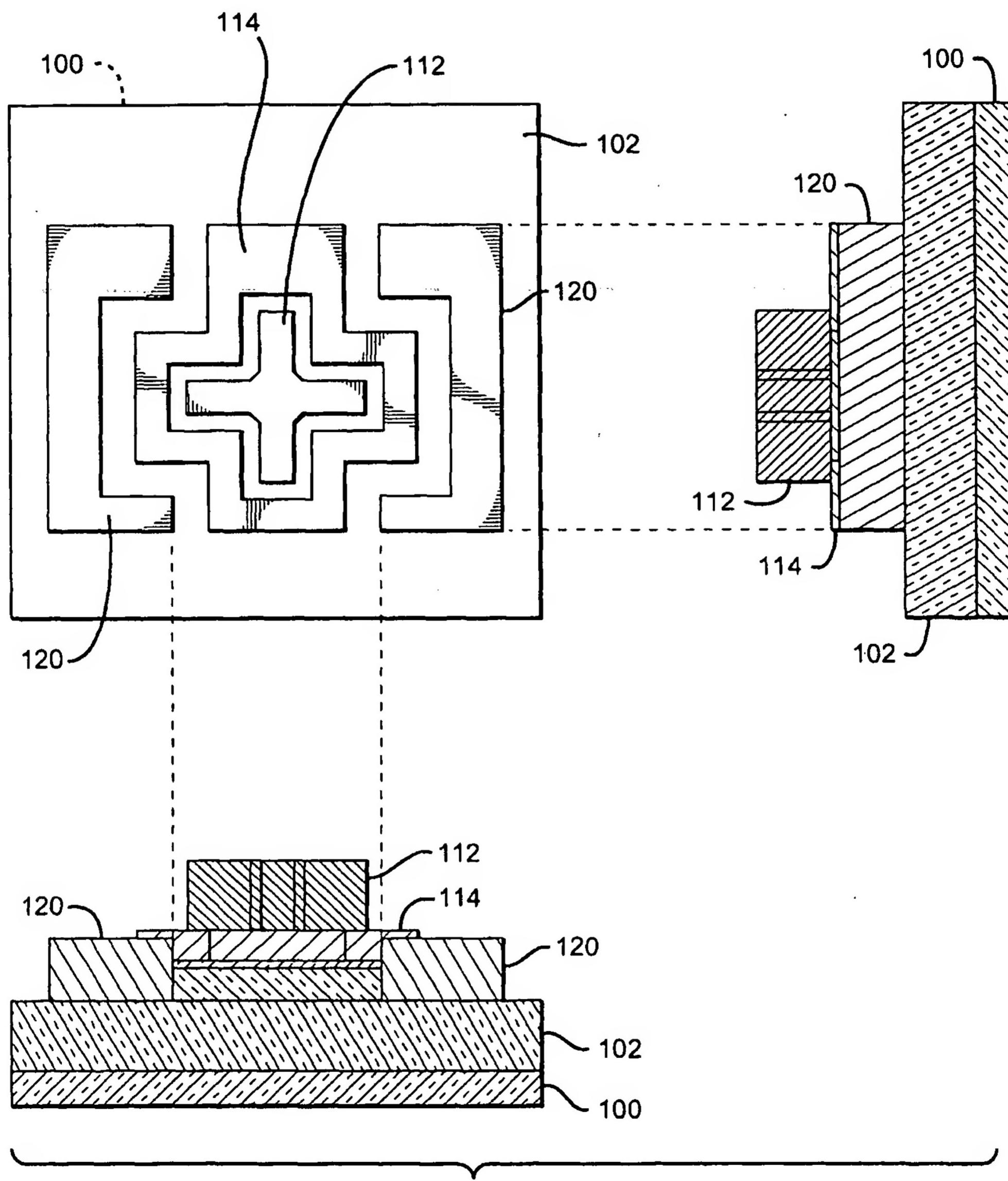
FIG. 8

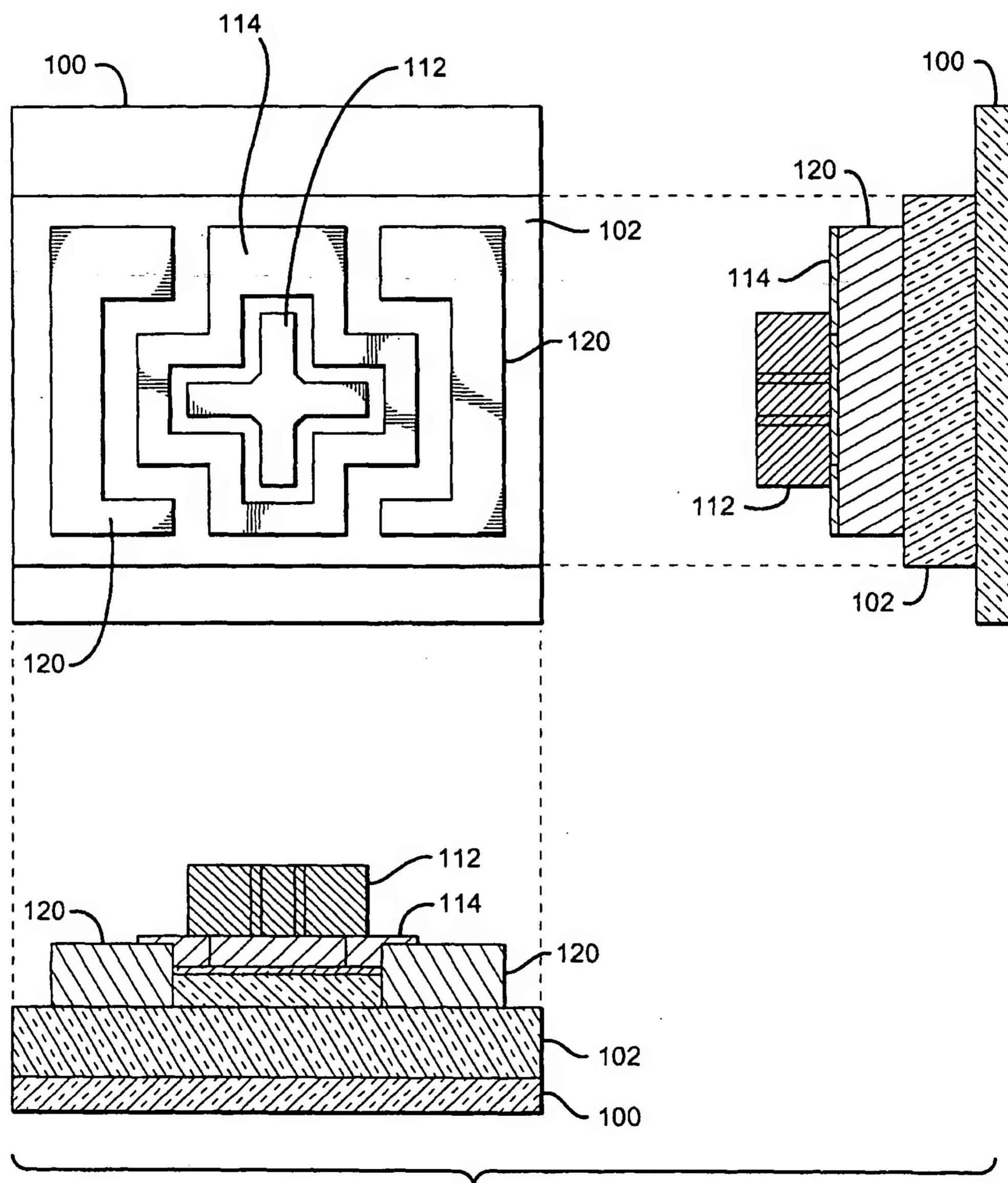
FIG. 9

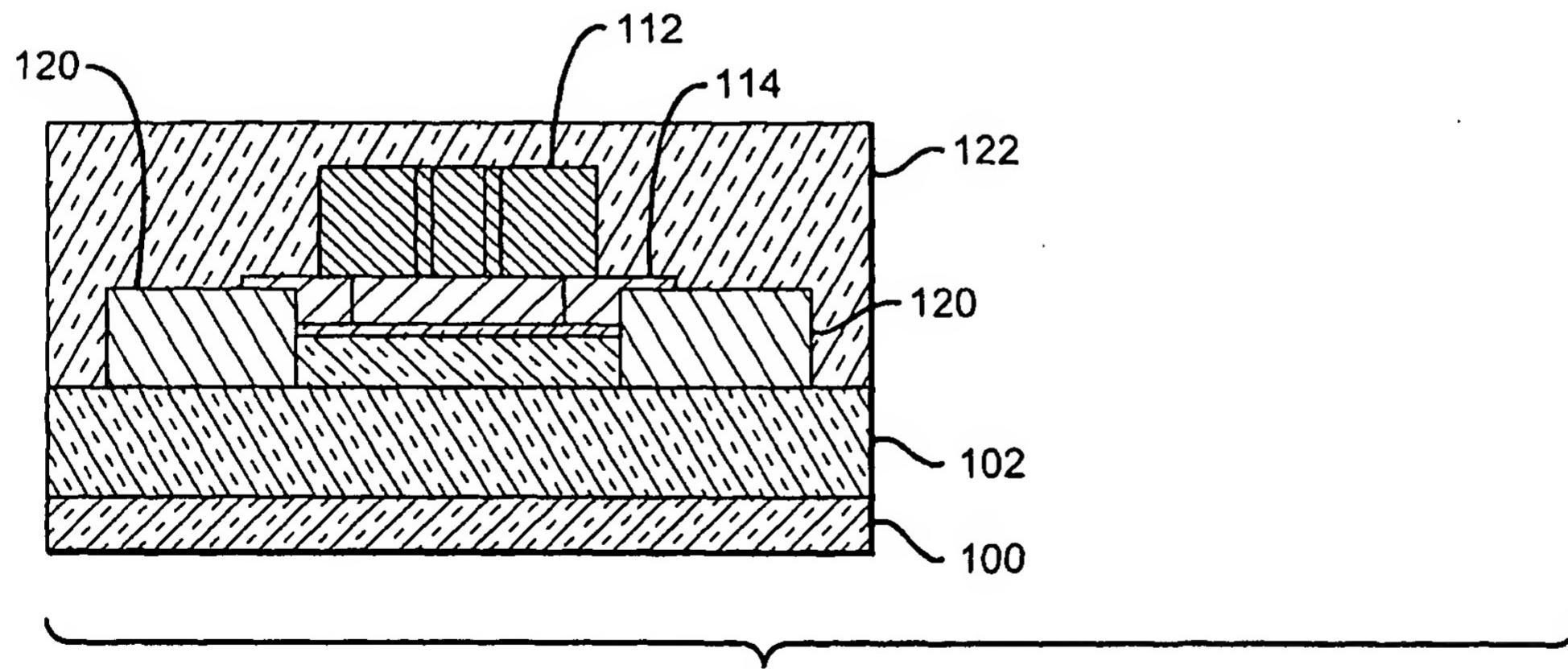
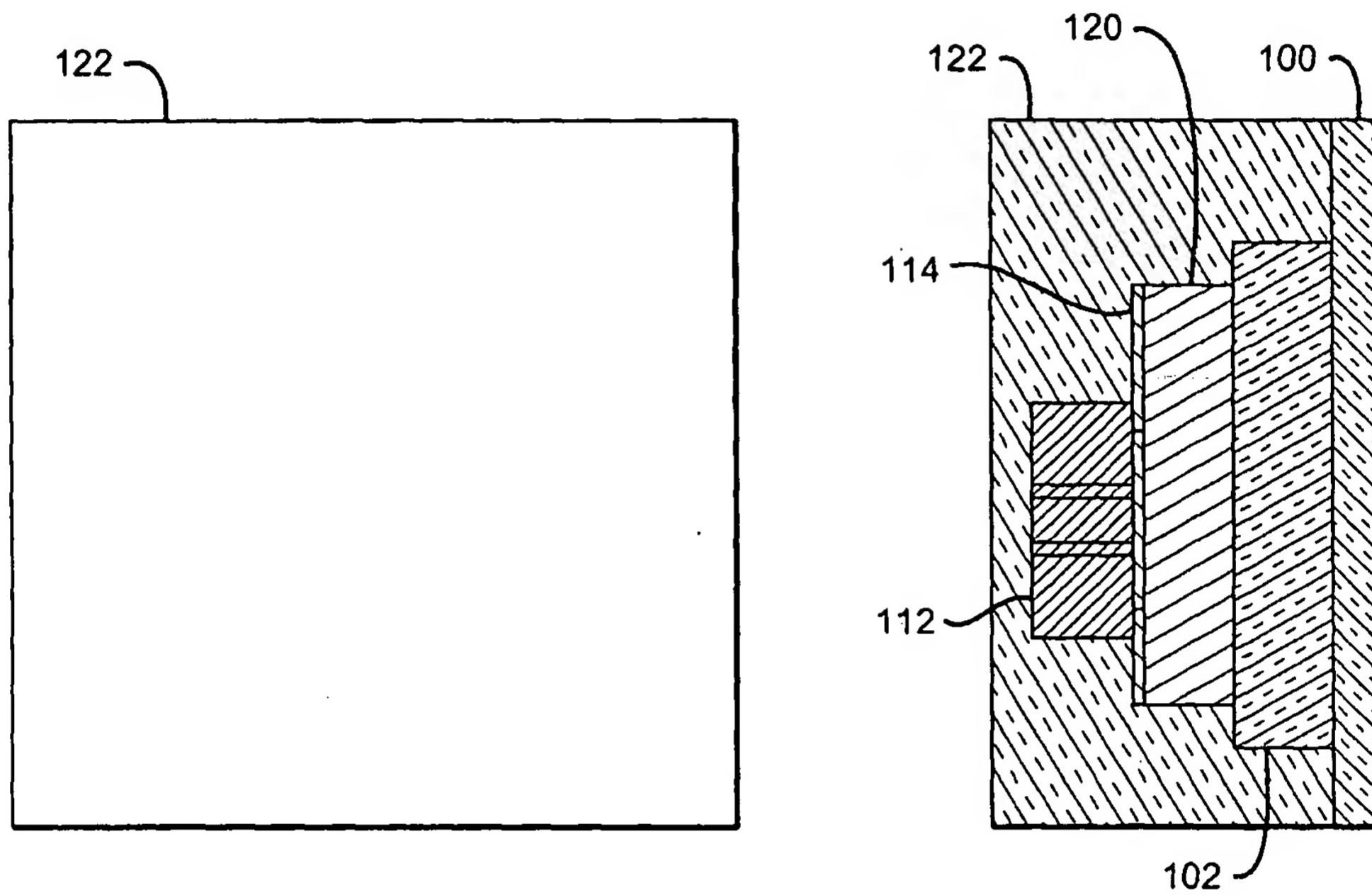
FIG. 10

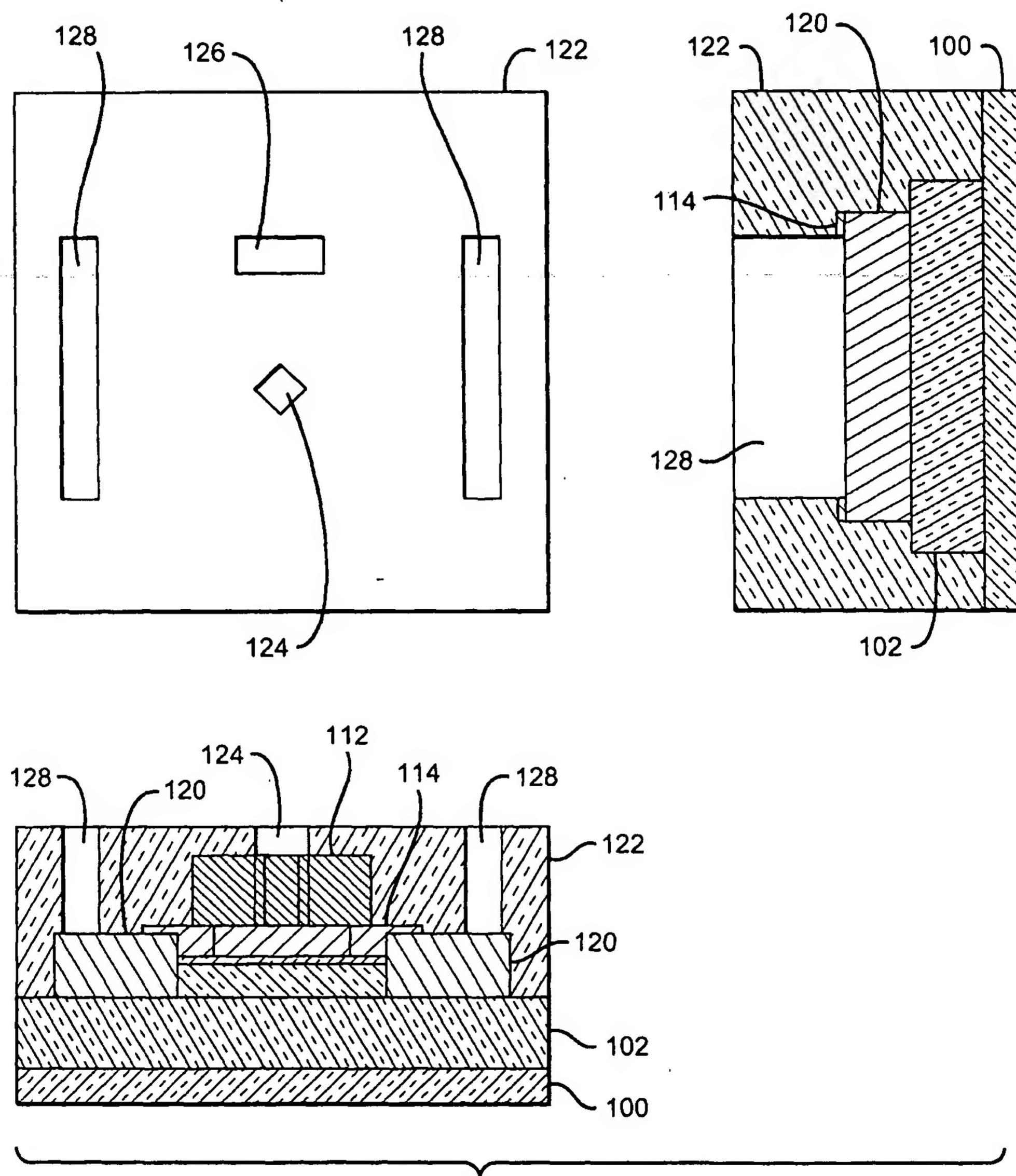
FIG. 11

FIG. 12